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1/17

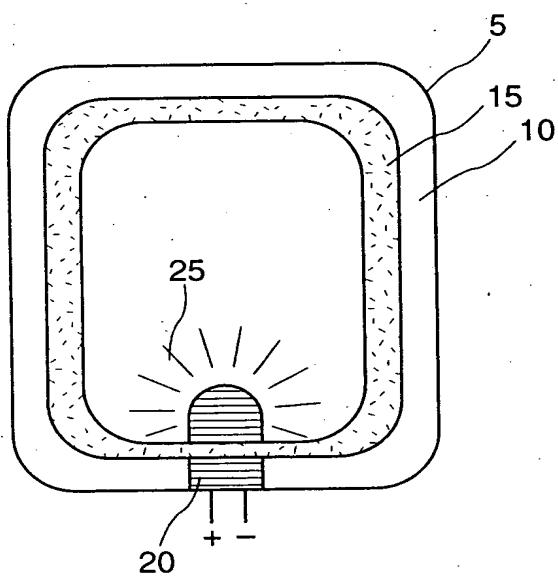


Figure 1

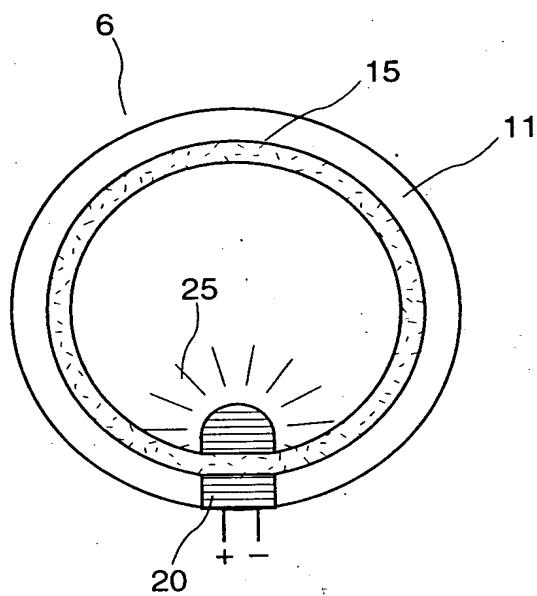


Figure 2

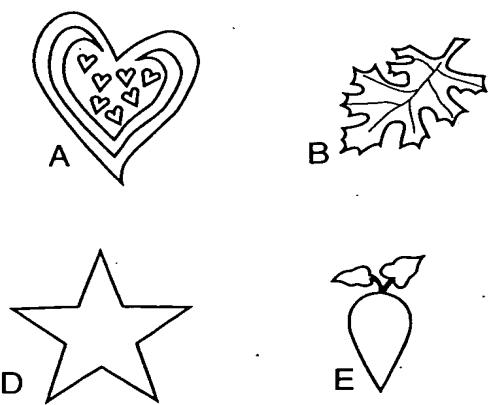


Figure 3

2/17

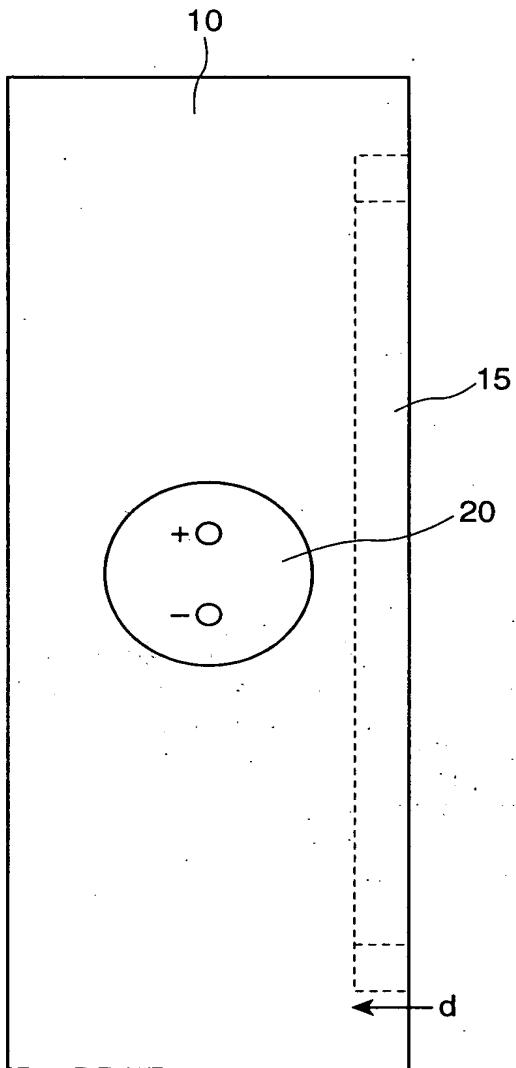


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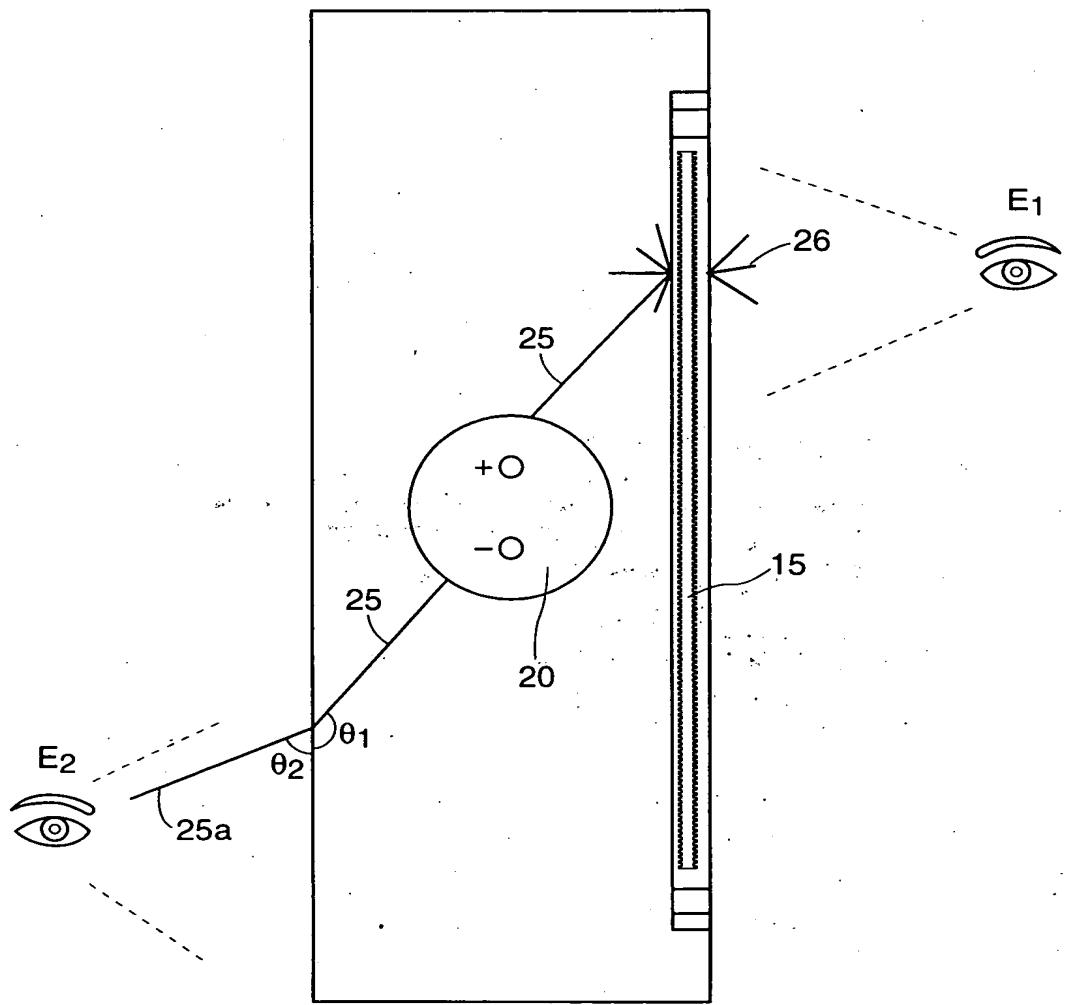


Figure 5

4/17

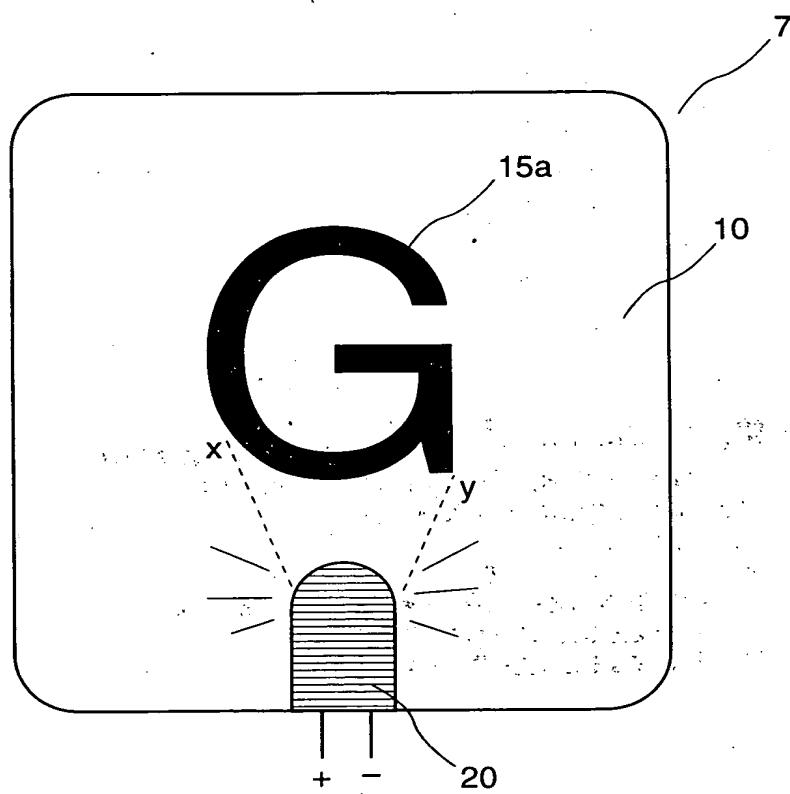


Figure 6

5/17

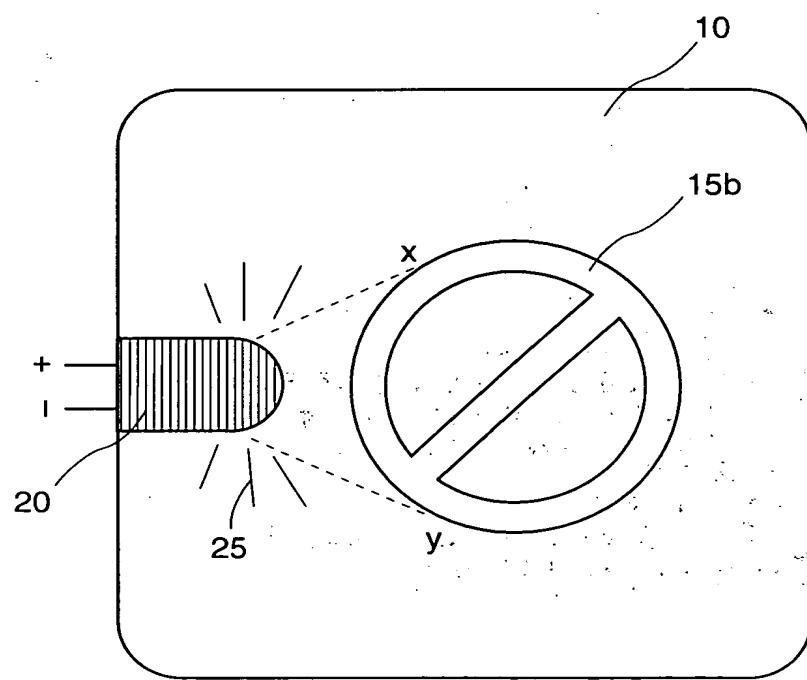


Figure 7

6/17

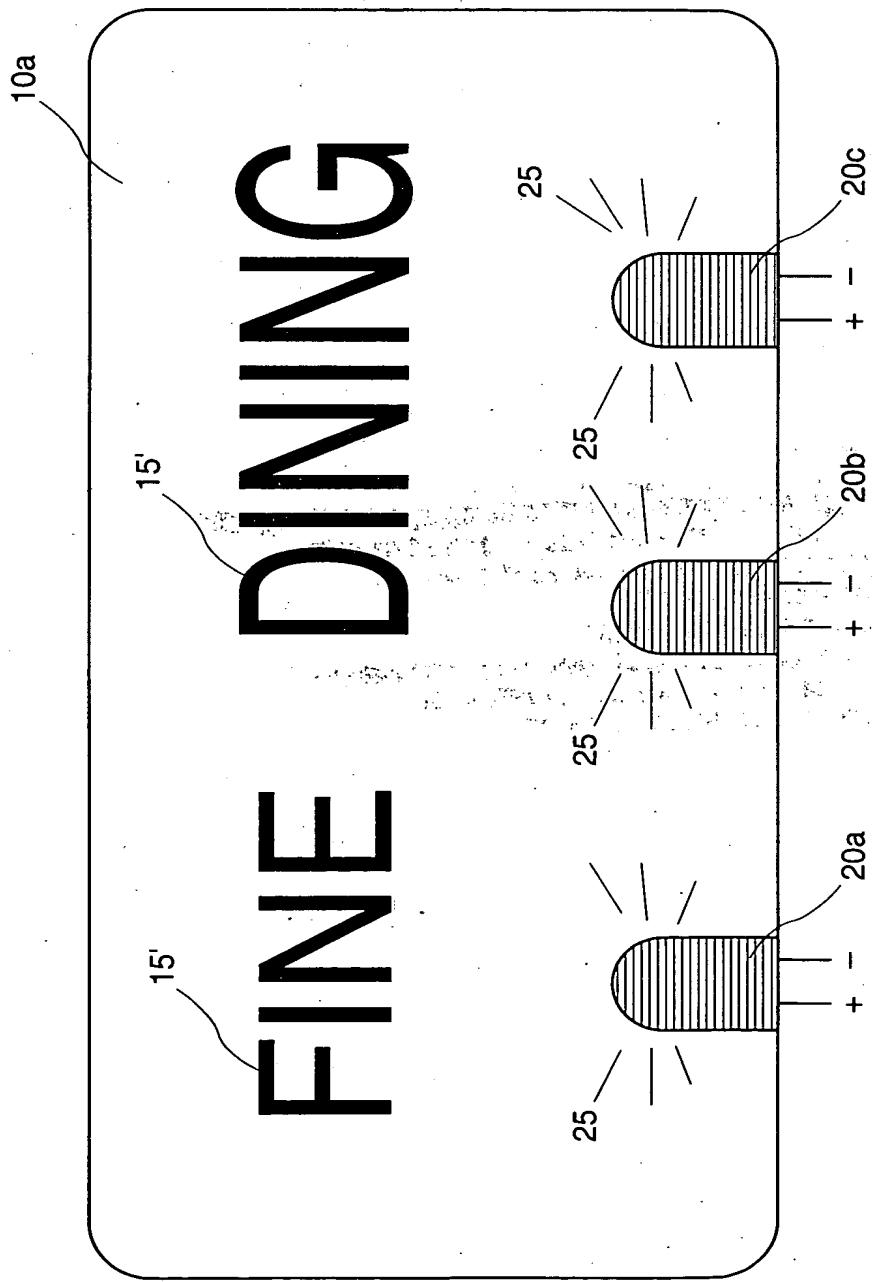


Figure 8

7/17

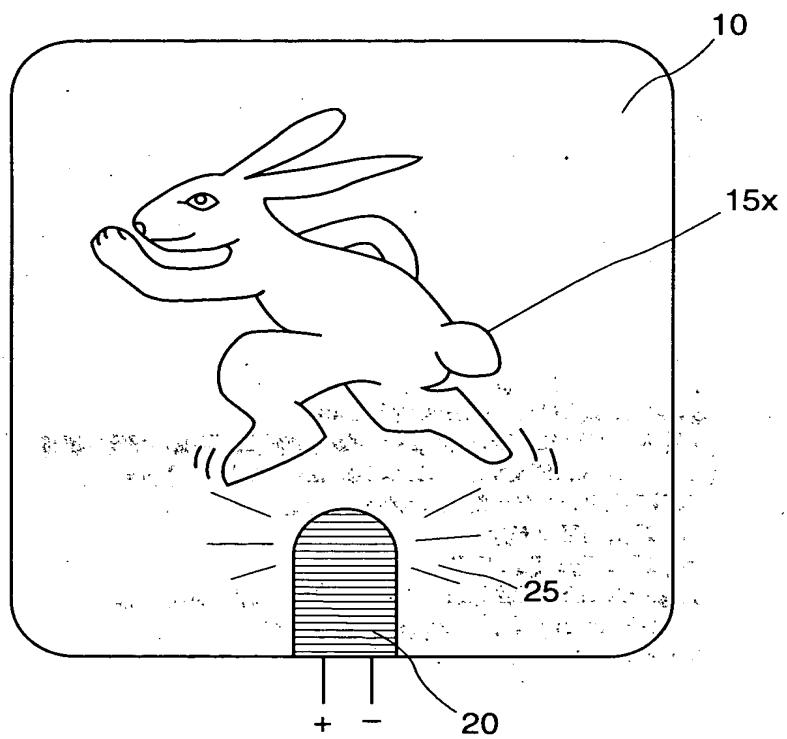


Figure 9

8/17

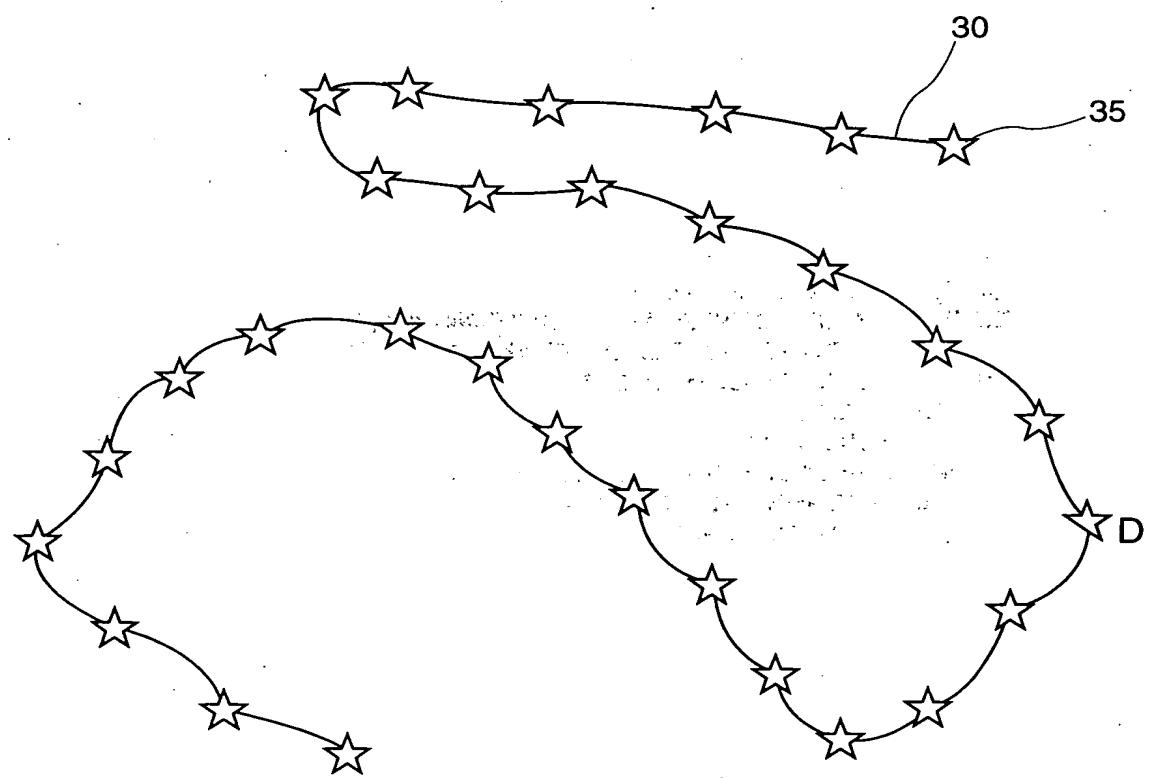


Figure 10

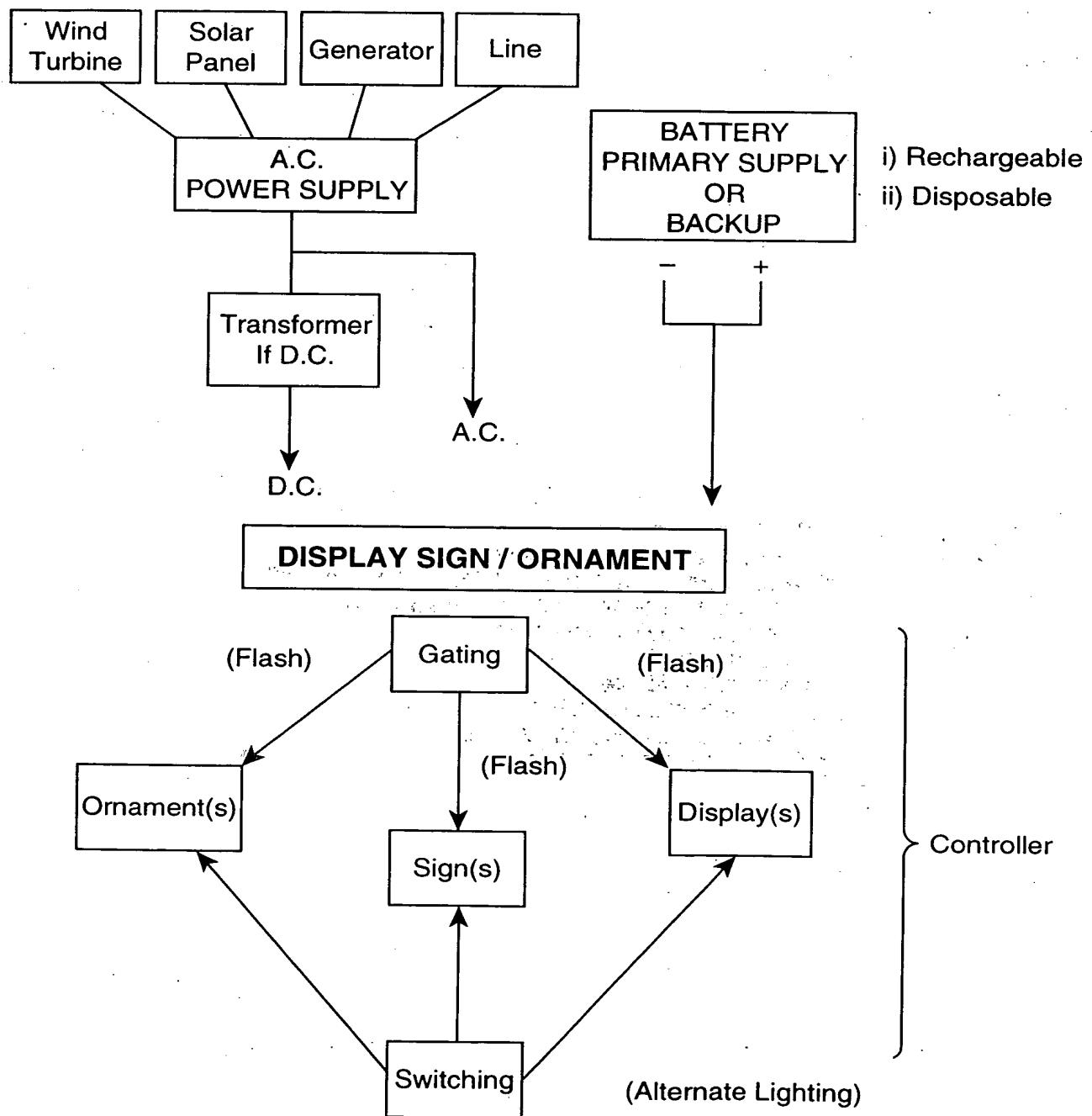


Figure 11

10/17

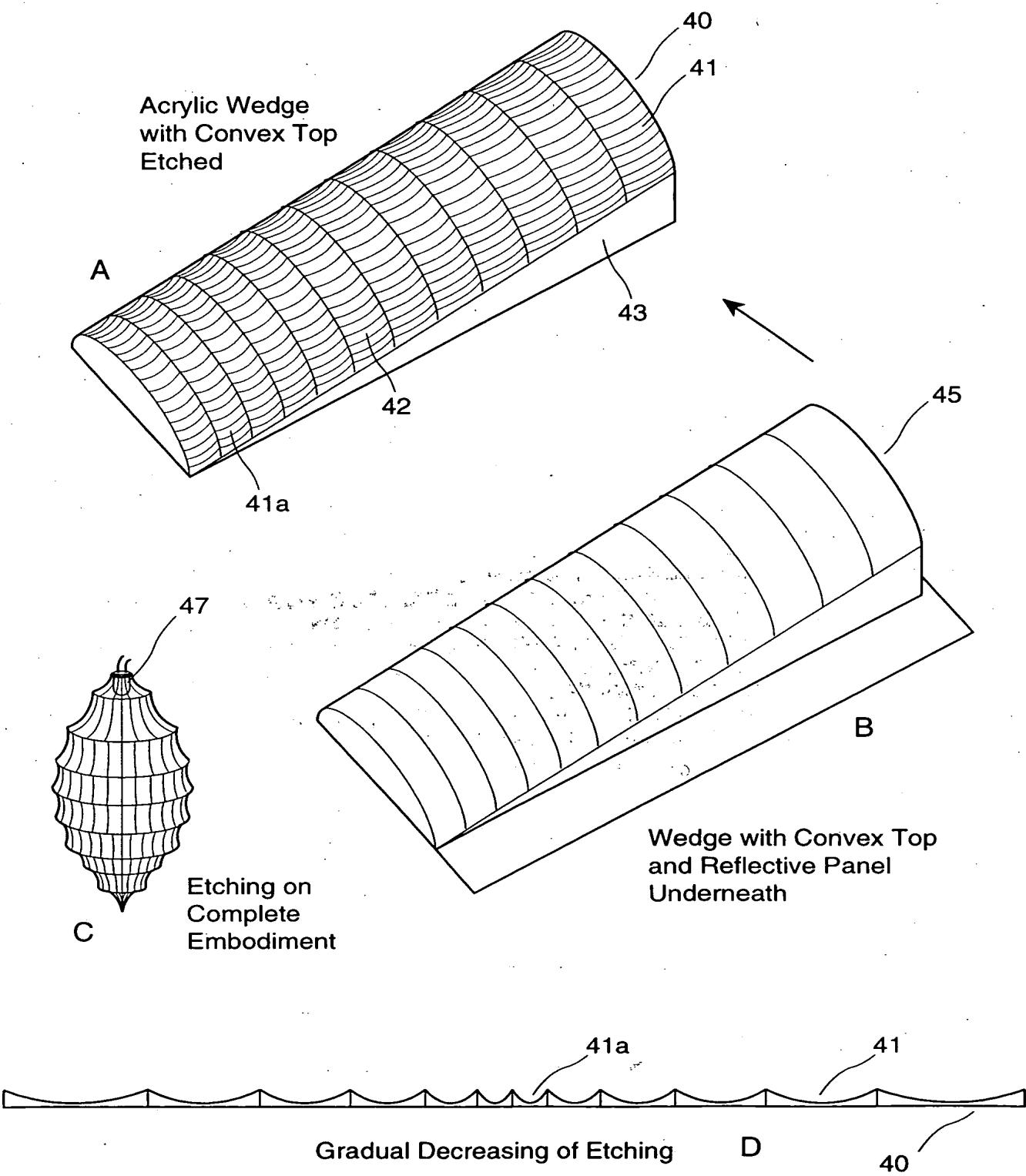


Figure 12

11/17

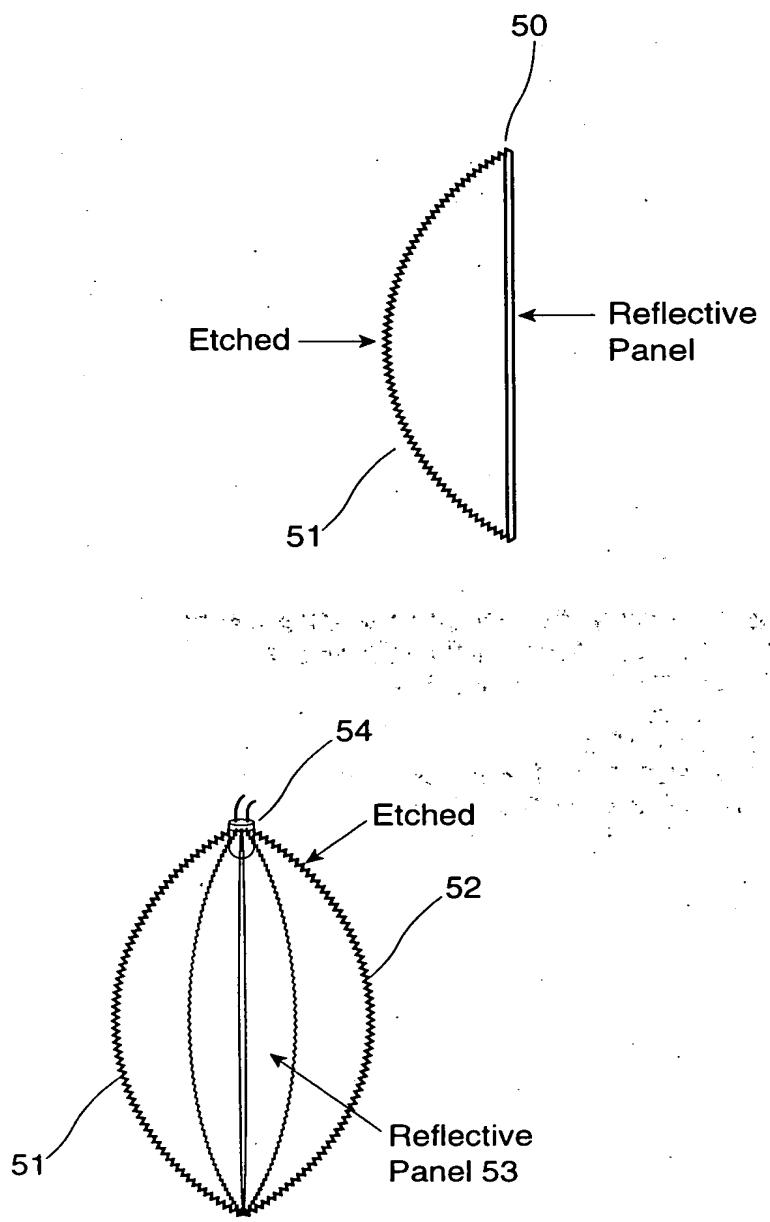


Figure 13

12/17

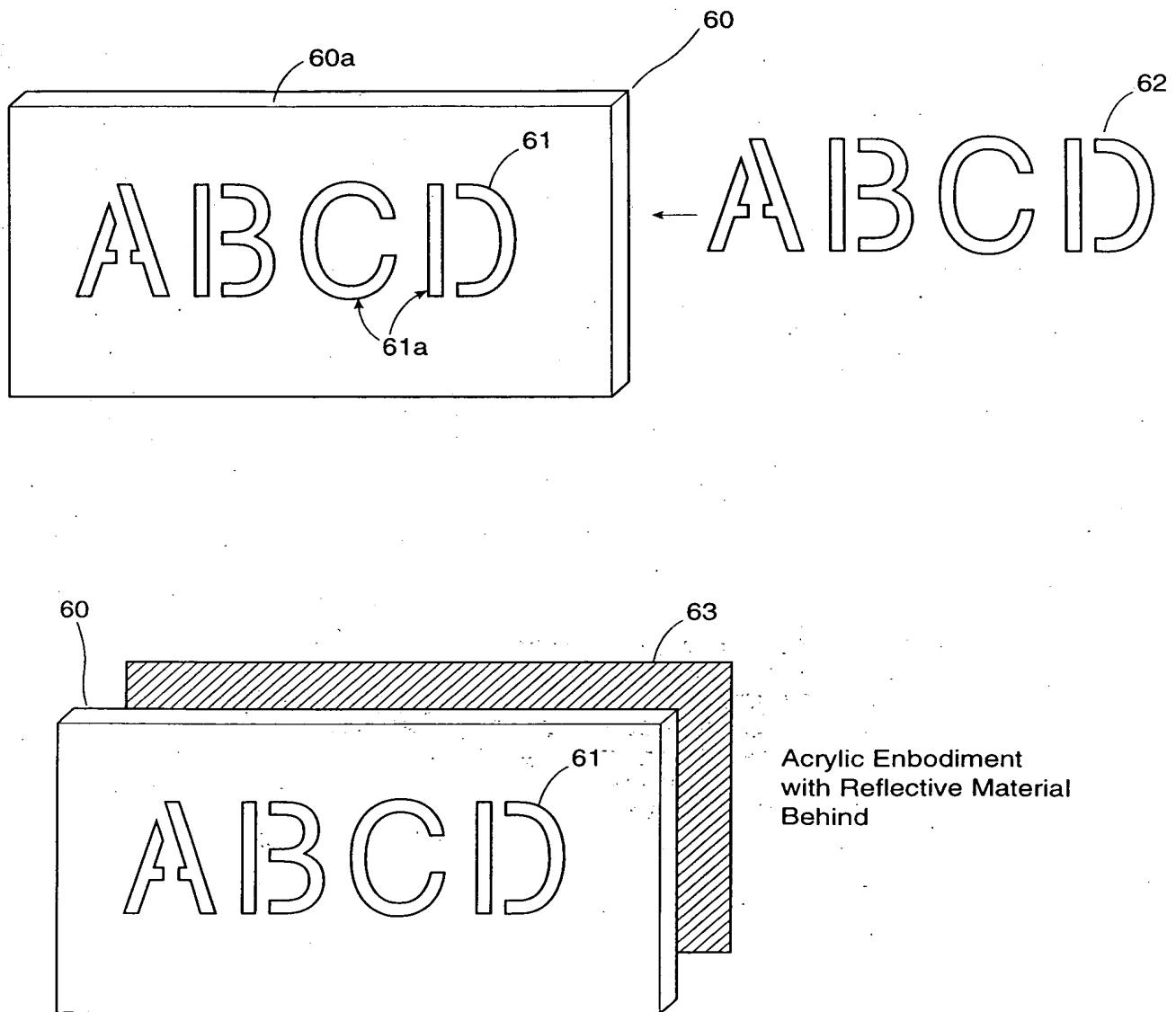


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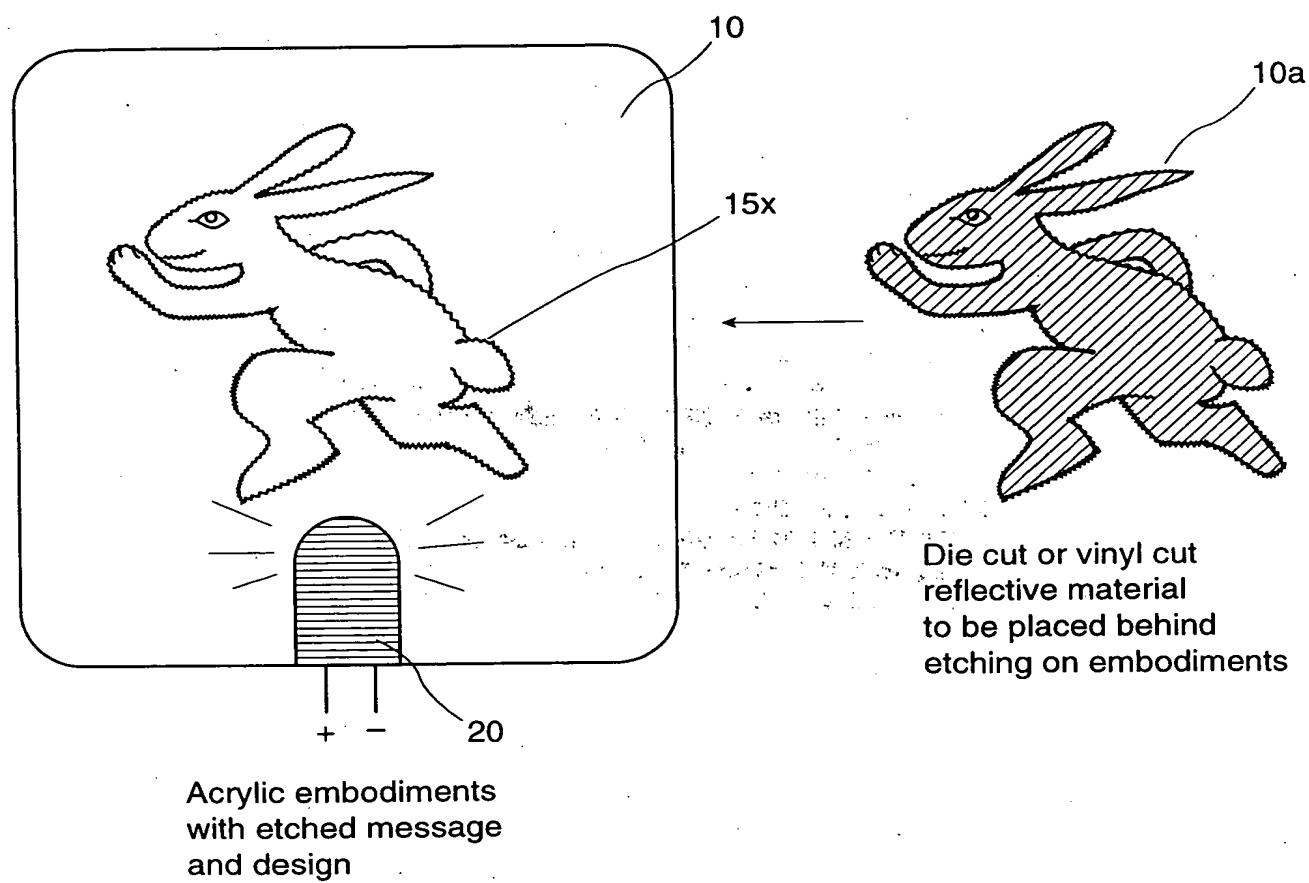


Figure 15

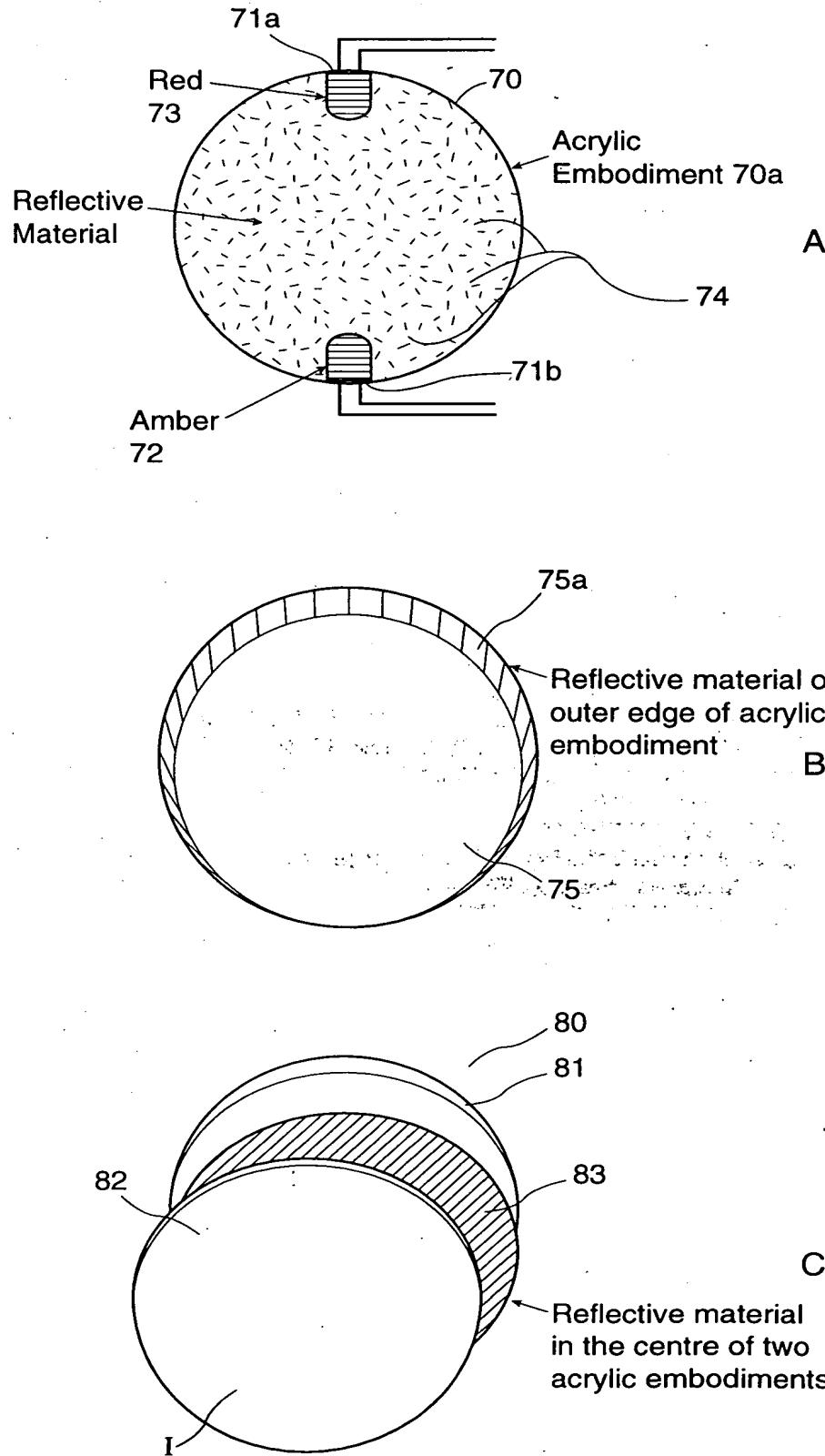
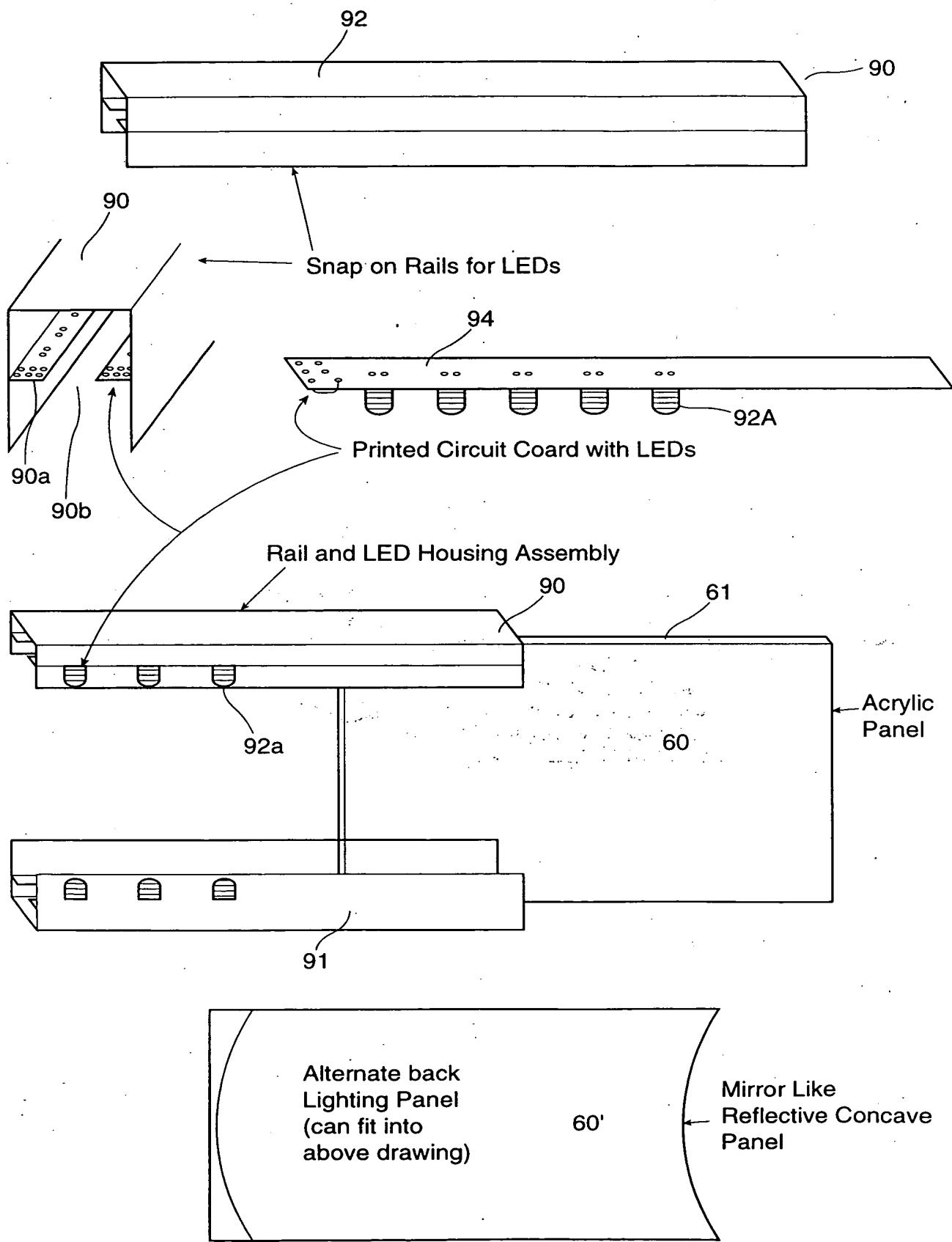


Figure 16

**Figure 17**

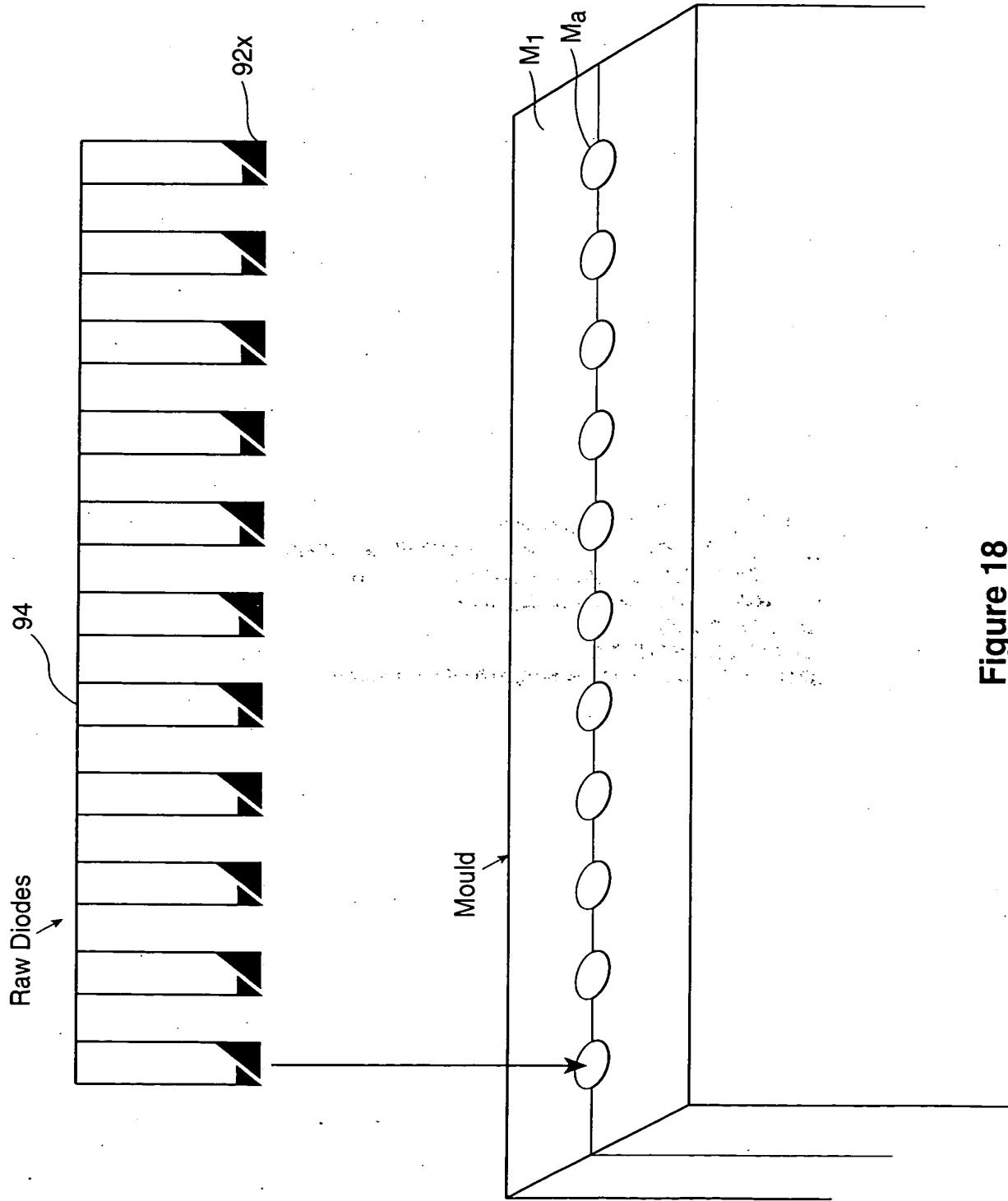
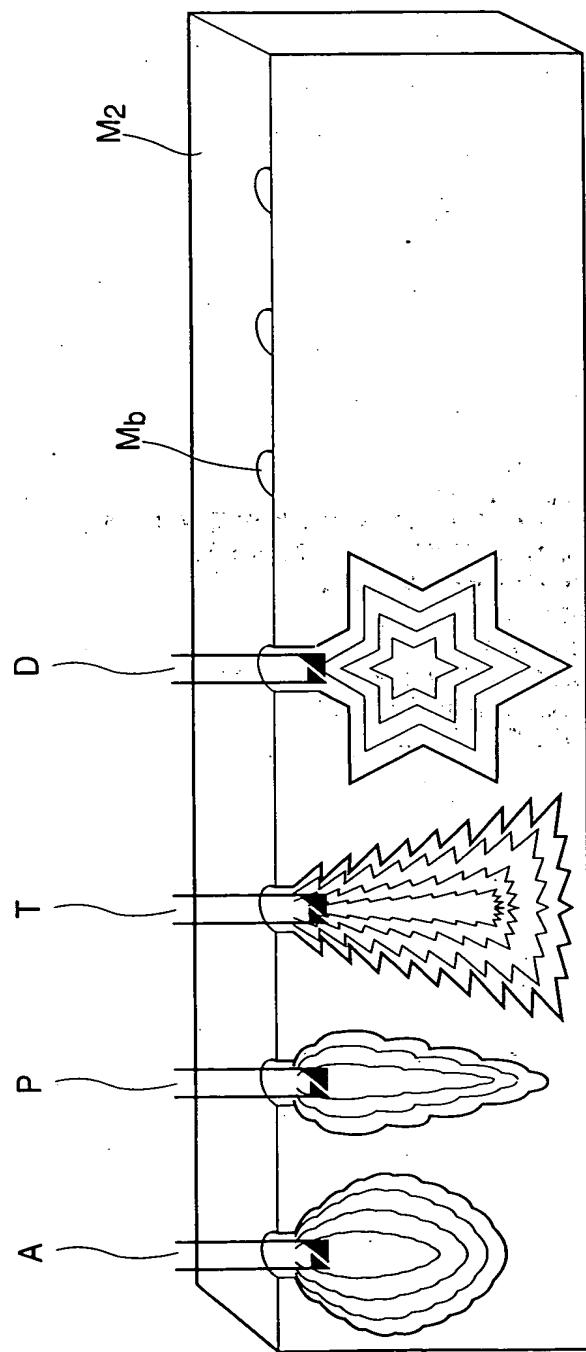


Figure 18



Mould with Three Dimensional Shapes

Figure 19